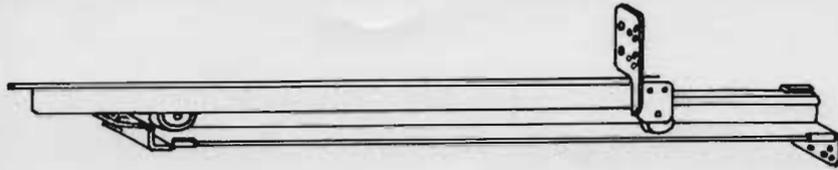
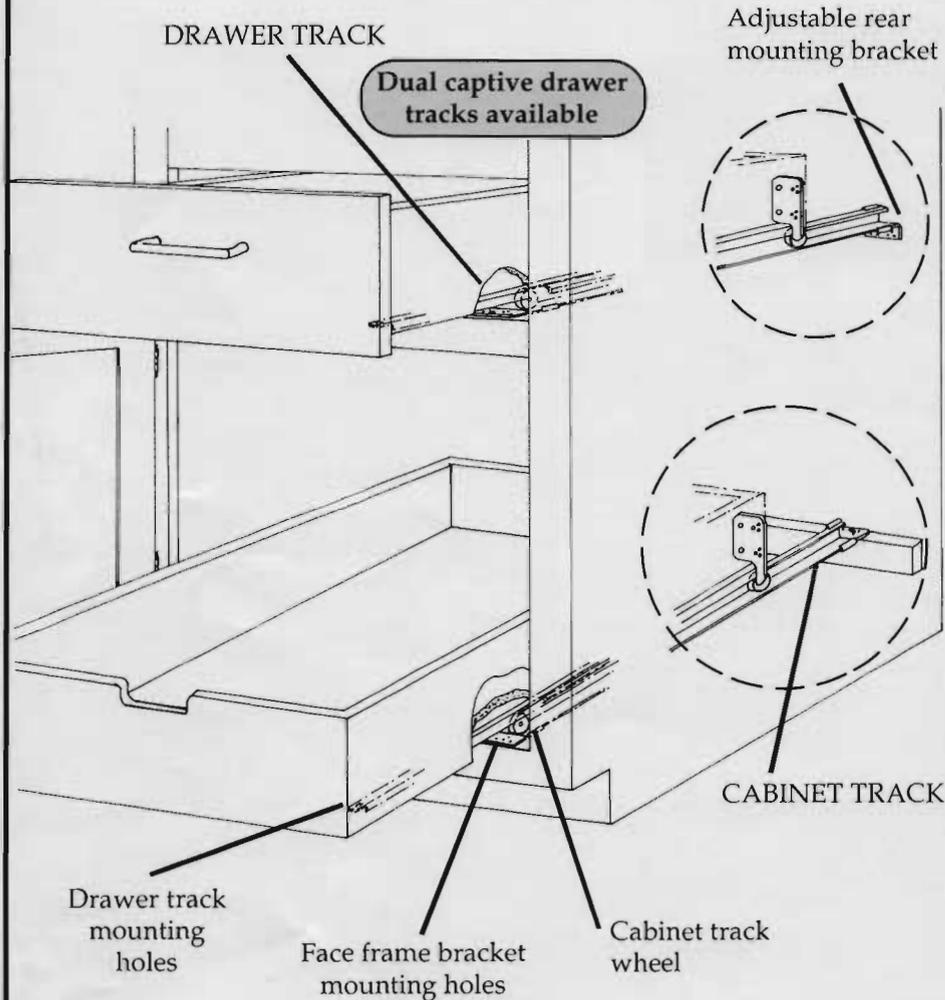


500 SERIES



RH Captive Cabinet Member Shown - LH Similar

The Original concealed drawer slide system



Captive channel track for reduced side play and accurate, easy installation

Mounts with staples or screws

Rear brackets allow for rail or strongback mounting

Meets NKCA standards/ HUD approved

50 lb. load capacity at 22" length
Higher capacity at shorter lengths

Drawer extension to safety stop
75% - 80% of length of
drawer track

Axle exceeds 100 lb. capacity

Wheel life test exceeds 100,000 repetitions with 30 pounds evenly distributed in 22" drawer. (This approximates 13 repetitions a day for 20 years.)

Concealed system mounts to bottom of drawer for maximum drawer width and clean side appearance

4 point suspension

Dual detente stop providing safety stop and lock-open access

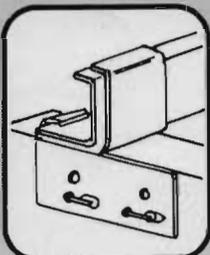
Steel tracks and axles with polypropylene wheels

Satin Brite finish or epoxy powder finish in white, almond, and cocoa brown

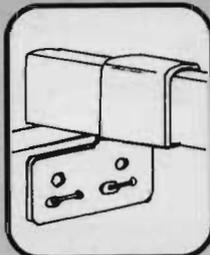
REAR MOUNTING BRACKET OPTIONS

Standard Metal Bracket

mounts to slide to provide mounting as shown:

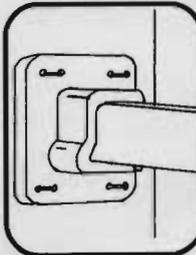


Rear of Rail



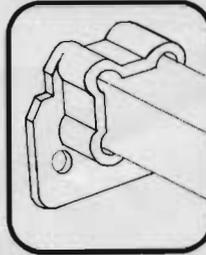
Front of Rail

#540/545
Plastic Bracket



Mounts directly to strongback
Interchangeable with 600 series

#550
Plastic Bracket



Made in America
by an American Company

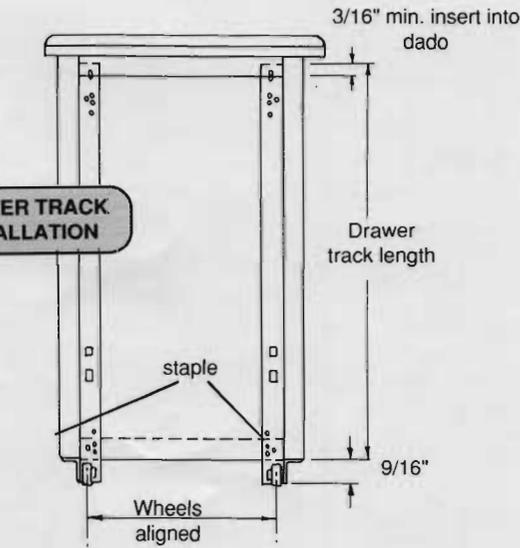


HOUCK Industries, Inc.

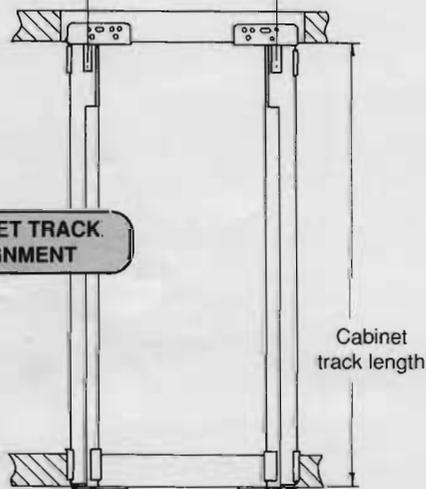
Corporate Headquarters
437 N. "M" St.
P.O. Box 179
Tulare, CA 93275
(209) 688-2983
(800) 344-7476
FAX (209) 688-0133

500 SERIES TECHNICAL DATA

DRAWER TRACK INSTALLATION

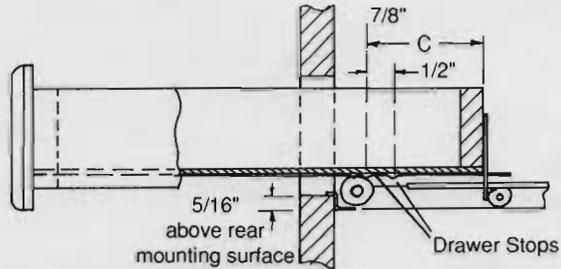
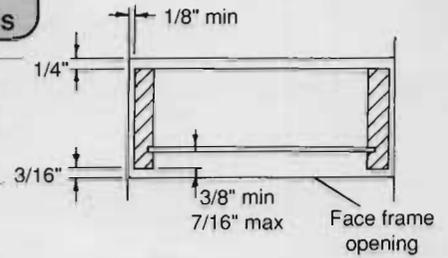


CABINET TRACK ALIGNMENT



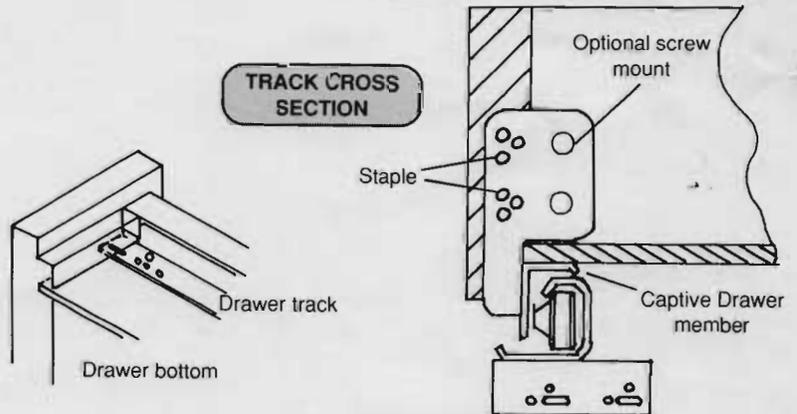
DRAWER CLEARANCE SPECS

Combined total clearance between drawer side height and cabinet opening is 7/16" min

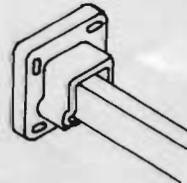


For Drawer Member Lengths	C
0" to 19-63/64"	3"
20" to 21-63/64"	4-1/2"
22" to 23-63/34"	5-1/2"
24" and over	6-1/2"

TRACK CROSS SECTION



Allow 1/4" in cabinet member length when utilizing #540/#545 plastic rear bracket



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500 SERIES STANDARD SIZES

Model #	Drawer Track	Cabinet Track
515	15-1/4"	15-3/4"
516	16"	16-1/2"
517	17"	18"
518	18"	19"
519	19"	19-1/2" / 20-1/4"
520	20"	21-1/2"
521	20-5/8"	22"
522	22"	22-1/2"
524	24"	24-1/2"

Minimum 100 sets per size